# Setseal FLX

Elastomeric acrylic cement modified waterproof coating for roofs



# Description

Setseal FLX is a two component polymer modified cementitious, elastomeric waterproof coating for roofs and wet areas.

## Applications

- ▲ For roofs waterproofing and wet areas.
- ▲ For waterproofing of water retaining structures and reservoirs.
- ▲ To provide protection for concrete substrates and masonry against carbon dioxide, chloride ions, water and de-icing salts.

# Advantages

- structure and basements.
- ▲ Breathable, water vapour preamble.
- ▲ Durable, excellent resistance to UV attack.
- ▲ Excellent protection against carbon dioxide, chloride ions and water.
- ▲ Non-toxic, suitable for drinking water.
- ▲ Cost effective, quick and easy brush or spray application.
- ▲ Suitable for internal and external applications.
- ▲ Able to withstand foot traffic.
- ▲ Able to withstand high positive and negative pressures.

#### Method of Use

#### Substrate Preparation

The surfaces to be coated should be clean, sound, and free from any contamination. Remove any traces of curing compound, laitance, organic growth or any other loose materials. This is best obtained by using high pressure water or light grit blasting.

Honey combing, damaged or deteriorated concrete exists, the substrate should be repaired using suitable low permeability repair mortar from DCP repair systems before commencing the coating.

## **Priming**

No primer is required, but substrates should be presoaked with clean water prior to application of Setseal FLX.

# Technical Properties @ 25°C:

Mixed density:  $1.80 \pm 0.05 \text{ g/cm}^3$ 

Working time: 45 min

Colour: Grey or white

5.1 kg liquid polymer with Mixing ratio:

10.9 kg powder

Minimum application

temperature:

5°C

Bond strength: (concrete failure)

> 2 MPa ASTM D4541-02

Tensile strength:

(mortar consistency) BS 6319, Part 7

> 2 MPa @ 28 days

Static crack

accommodation:

1 mm

Permeability

Pass @ positive water pres-

sure > 8 bars

(2 mm thickness): **DIN 1048** 

Pass @ negative water pres-

sure > 4 bars

Flexural strength:

(mortar consistency)

> 4 MPa

BS 6319, Part 3

Elongation at break: (without reinforce-

ment) @ 4 mm thick-

> 15% dry curing after 28

ness ASTM D412

0.5 mm

days

Maximum grain size:

40 - 50 min

Initial setting: Final setting:

2 - 3 hr

### Mixing

To ensure proper mixing, a mechanically powered mixer or drill fitted with suitable paddle should be used. The 5.1 kg of Setseal FLX liquid should be added to a clean container. The 10.9 kg powder is then added slowly to the liquid while mixing continuously with low speed mixer/ drill (400 - 600 rpm). Mixing time should be continued for 3 minutes until a uniform consistency is obtained.

# Setseal FLX

## **Application**

Setseal FLX can be applied by brush or spray. The mixed material should be brushed well into the surface. Strike off with the brush in one direction. Care must be taken not to spread the material too thin. When the material begins to drag, do not add any water, but dampen the surface again.

Leave the first coat overnight to cure before applying the second coat. The second coat shall be applied by brush in a similar way to the first layer but preferably perpendicular to the previous layer to ensure good bond and coverage.

Areas subjected to foot traffic fiber glass mesh (2\*2) needs to be installed between the two coats of Setseal FLX.

## Cleaning

All tools should be cleaned immediately after finishing by clean water. Hardened materials should be cleaned mechanically.

#### Remarks

Setseal FLX should not be applied to frozen substrate or if ambient temperature is below 35°C or expected to fall below 5°C.

## **Packaging**

Setseal FLX is available as 16 kg packs (9 litre) (5.1 kg polymer and 10.9 kg powder).

# Coverage

Approximately 9 m<sup>2</sup> for 1 mm thickness. Actual coverage can vary depending on the substrate conditions.

#### Storage

Setseal FLX has a shelf life of 12 months from date of manufacture if stored at temperatures between 5°C and 35°C.

If these conditions are exceeded, DCP Technical Department should be contacted for advise.

#### **Cautions**

#### Health and Safety

As Setseal FLX contains Portland cement and sand, Setseal FLX may cause irritation to skin or eyes.

In case of accidental contact with eyes, immediately flush with plenty of water for at least 10 minutes and seek medical advise.

For further information refer to the Material Safety Data Sheet.

### Fire

Setseal FLX is nonflammable.

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- Concrete repair.
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- ▲ Building products.
- ▲ Structural strengthening.

Note:

We endeavour to ensure that any information, advice or recommendation we may give in product literature is accurate and correct. However, because we have no control over where and how products are applied, we cannot accept any liability arising from the use of the products.



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