# Setseal Crete

A Waterproof acrylic modified coating for concrete



# Description

Setseal Crete is a one component modified acrylic liquid co-polymer specially formulated for use as a bonding agent, waterproof coating when mixed with cement and as a general concrete repair system when mixed with cement and fine sand. Setseal Crete is designed for maximum performance under the alkaline condition of cement mixes. Unlike PVA systems, the bond film will not hydrolyse under wet conditions and can therefore be used externally, internally and in submerged conditions.

## **Applications**

Setseal Crete is ideally designed for use as a brushable waterproof system with outstanding water resistance and a stabilized system which gives high mechanical strength and chemical resistance to cementitious mixes.

## **Advantages**

- ▲ One component, easy to use.
- ★ High bond strength.
- ▲ Suitable for use in hot areas.
- ▲ Can be used internally, externally and for submerged conditions.
- ▲ Can be used as a curing agent eliminating the need for water curing.
- ▲ Outstanding water resistance.
- ▲ Prevents salt penetration into concrete.
- ▲ Non toxic system.

### Method of Use

# Substrate Preparation

The substrate should be sound, clean and free from contamination. Surface laitance should be removed by light scabbling or grit blasting. Corroded steel should be fully exposed and cleaned to bright conditions by grit blasting or by wire brush. Exposed steel reinforcements should be protected by applying one full unbroken coat of zinc rich epoxy such as Repcoat ZR and allowed to dry. All surfaces should be presoaked with clean water prior to applying Setseal Crete.

### 1) As a waterproof render:

10 kg of cement is mixed with 5 kg of Setseal Crete and the mix has to be stirred thoroughly until no air bubbles remain in the mix and any lump found in the mix should be removed.

# Technical Properties @ 25°C:

Tensile bond strength: > 1 MPa @ 7 days

Colour: White emulsion based on

modified acrylic emulsion

Density:  $1.01 \pm 0.01$ 

pH: 7 ± 1

Application tempera-

ture: 10 - 35°C

VOC: < 15 g/ltr

Mixing systems:			
		Slurry brush ap- plication water- proof coating	Topping trowel application repair render
	Setseal Crete:	50 kg	50 kg
	Cement	100 kg	100 kg
	Fine sand	0	100 kg
	Mixed density:	1.75 ± 0.05	1.85 ± 0.05
	Pot life:		
	@ 25°C	35 - 45 min	25 - 35 min
	@ 35°C	30 - 40 min	10 - 20 min

If necessary, little water can be used to obtain the required consistency. The mix has to be applied by brush on rendered or prepared surfaces. Two or more coats are recommended. First coat should be allowed to air dry for 5 - 6 hours. The surface should be made wet before application in case of porous structures.

The waterproofing system can be reinforced by using fibreglass fabric. The fibreglass sheet should be spread on the applied area before drying.

This system is suitable for basements, toilets, terraces, roofs, swimming pools, water towers,...etc.

#### 2) As a concrete repair render:

Setseal Crete should be used as gauging liquor for mortars/screeds, maintaining the dosage of 50 kg of Setseal Crete/100 kg cement.



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## Cleaning

All tools should be cleaned immediately after use with fresh clean water. Hardened materials should be cleaned mechanically.

# **Packaging**

Setseal Crete is available in 5 and 20 kg containers.

### Coverage

Approximately  $3 - 3.5 m^2/kg$  when used as a waterproofing slurry @ 500 micron thickness/ coat.

Approximately 0.4 - 0.45m²/kg when used as a repair render topping @ 5 mm thickness.

### Storage

Setseal Crete has a shelf life of 12 months from date of manufacture if stored in a shaded place at a temperature of 25°C in original unopened packaging.

If these conditions are exceeded, DCP Technical Department should be contacted for advice.

## **Cautions**

### Health and Safety

Setseal Crete should not be swallowed. Gloves and eye protection should be worn.

In case of accidental contact with eyes, immediately flush with plenty of water for at least 10 minutes and seek medical advice.

For further information refer to the Material Safety Data Sheet.

## Fire

Setseal Crete is nonflammable.

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