# Donplast RC500





#### **DESCRIPTION**

Donplast RC500 is a one component, powder admixture specifically designed to treat returned fresh concrete. It is supplied in water-soluble bags that can be added directly into the drum of ready-mixed concrete truck.

Once Donplast RC500 is added to the concrete, it significantly minimizes cement hydration while rapidly stiffening the concrete. This effect converts concrete from a plastic form to a granular form, allowing it to be re-used.

Donplast RC500 enables concrete producers to provide a solution for returned concrete that does not require onsite crushing or disposal into landfills.

#### **APPLICATIONS**

Donplast RC500 is suitable for use with all types of returned concrete, and allows returned concrete to be reused either as a base/sub-base material, or as backfill, or to partially replace aggregates in concrete.

#### **ADVANTAGES**

- » Single component.
- » Supplied in water-soluble bags for ease of handling.
- Does not require additional equipment.
- » Low dosage for ease of use.
- » Quick action, provides rapid stiffening within 2 5 minutes.
- » Resultant granular material can be used to replace approximately 5 - 15% of aggregates in a mix.
- » Fixed dosage for treatment of a variety of concrete mixtures.

### **METHOD OF USE**

- i. Determine the volume of concrete to be treated. Round the volume up to the next cubic yard (cubic meter).
- ii. Donplast RC500 is supplied in 2.0 lb. (0.9 kg) watersoluble bags, each bag is designed to treat 1 cubic yard (0.75 cubic meter) of returned concrete.
- iii. Reverse the drum of the concrete mixer to collect the returned concrete in the rear of the drum, so that when Donplast RC500 bag is dropped in the mixer, it activates immediately.
- iv. Place the needed amount of Donplast RC500 bags into the concrete in the mixer drum. Rotate the drum at full mixing speed for 2 to 3 minutes after adding Donplast RC500 admixture. Once the concrete turns to granulated form, stop the mixing.

#### **TECHNICAL PROPERTIES:**

Physical state: Powder

Colour: White

Bulk density: 0.7 - 1.0 kg/ m<sup>3</sup>

- v. Discharge the treated concrete onto the ground by placing it back and forth to avoid discharging into one large pile. Use a discharge speed of 8 - 10 rpm. The recommended height of treated concrete should be less than 12 inches (300 mm).
- vi. For optimum results, flatten/ back drag the treated pile within 2 4 hours. Alternatively, the back dragging can be done at the end of the day before the loader is parked.
- vii. The following day (24 hr. from step #6), use a front-end loader to mix and turn the treated concrete piles. Make sure the piles are thoroughly turned to break-up any lumps of material.
- viii. The treated material can then be stored in piles, and used either as backfill or road-base material. Also, the treated material can be used as partial replacement for aggregates in concrete, given that additional testing and qualification has been done, and depending on local material specifications.

#### **REMARKS**

- There are no compatibility issues associated with the use of Donplast RC500 to treat ready mix concrete containing chemical admixtures.
- Concrete slump, air content, and compressive strength have been demonstrated to be unaffected when replacing coarse aggregates (5 - 15%) with concrete treated with Donplast RC500.
- The material treated with Donplast RC500 admixture should be certified before use in a concrete mixture since performance depends on local components. Prior to usage, it is crucial to study and abide by any municipal, state, or provincial standards. Contact your local sales representative for further details.
- » It is necessary not to remove Donplast RC500 from its water-soluble bags, since if it is activated by water outside concrete, the powder material will activate and become sticky, which will affect the handling and performance of the product.

#### **PACKAGING**

Donplast RC500 is available in 2.0 lb. (0.9 kg) watersoluble bags placed in pails. Each pail contains fifteen 2.0 lb. (0.9 kg) bags, and each pallet holds 36 pails.



### STORAGE

Donplast RC500 should be stored in its original pails or other air-tight containers, in a clean and dry area at temperatures between 40°F to 105°F (4°C to 41°C).

#### SHELF LIFE

Donplast RC500 has a minimum shelf life of 12 months from date of manufacture when stored under the recommended conditions.

If these conditions are exceeded, contact DCP Technical Department for advise.

## **CAUTIONS**

#### **HEALTH AND SAFETY**

Donplast RC500 should not come into contact with skin and eyes. Wear protective gloves/protective clothing/eye protection/face protection.

In case of contact with skin, wash thoroughly using soap and water. In case of contact with eyes wash immediately with plenty of water and seek medical advice promptly.

For further information, refer to the Material Safety Data Sheet.

## Donplast RC500

#### **WARRANTY**

Unless expressly stated otherwise in the Sales Documents, the Limited Warranty shall expire on the expiry date listed on the Product's label or packaging. The full text of DCP's limited warranty is found in DCP's standard terms and conditions of sale (the "Terms"), which are available at DCP Website/USA – Terms & Conditions. DCP's limited warranty is in all cases subject to, and conditioned upon, the Terms.

#### MORE FROM DON CONSTRUCTION PRODUCTS

A wide range of construction chemical products are manufactured by DCP which include:

- Concrete admixtures.
- » Surface treatments
- >> Grouts and anchors.
- » Concrete repair.
- » Flooring systems.
- » Protective coatings.
- » Sealants.
- » Waterproofing.
- » Adhesives.
- » Tile adhesives and grouts.
- » Building products.
- » Structural strengthening.

## **Don Construction Products Inc.**

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Note:

We endeavour to ensure that any information, advice or recommendation we may give in product literature is accurate and correct. However, because we have no control over where and how products are applied, we cannot accept any liability arising from the use of the products.