# Cemfix BCA

Lightweight block thin laying cementitious mortar



### Description

Cemfix BCA is a ready mixed thin laying cementitious mortar specially designed to fix autoclaved aerated concrete (AAC) blocks internally and externally.

Cemfix BCA composed of blend of cement, well graded aggregate and special polymers that when mixed with water produced a thixotropic mortar with improved open time and weather resistance to be applied at thicknesses up to 5 mm.

# Applications

- ▲ For permanent fixing of all types of lightweight blocks.
- ▲ Can be used internally and externally.
- ▲ Non sag, can be used for vertical and horizontal surfaces.

# **Advantages**

- ♣ Provides excellent adhesion strength.
- ▲ Ready for use, just requires the addition of water.
- ▲ Suitable for internal and external application.

#### **Standards**

Cemfix BCA complies with EN 998-2 as a thin layer masonry mortar (T).

#### Method of Use

#### **Blocks Condition**

All used blocks must be checked to be clean and free from oil or any loose materials. It is recommended to wet the used blocks before the application of the adhesive, especially in hot and dry conditions.

# Mixing

To ensure proper mixing, a mechanically powered mixer or drill fitted with suitable paddle should be used.

6.3 - 6.7 litres of clean water for each 25 kg bags should be added to clean container. The powder is then added slowly to the water while mixing continuously with low speed mixer/drill (400 - 600 rpm).

Mixing time should be continued for 3minutes until a uniform consistency is obtained.

# Technical Properties @ 25°C:

Colour: Grey or white

Fresh wet density:  $1.75 \pm 0.10 \text{ g/cm}^3$ 

Pot life: 2 hr

Bulk density:

 $1.3 \pm 0.1 \text{ g/cm}^3$ EN 1015-10

Compressive strength: ≥ 10 MPa @ 28 days

EN 1015-11 Class M10

Flexural strength:

≥ 2.5 MPa @ 28 days EN 1015-11

Capillary water absorption

 $\leq 0.25 \text{ kg/m}^2.\text{min}^{0.5}$ coefficient:

Class W1 EN 1015-18

Water vapour permeabil-

ity coefficient: ≤ μ 15

EN 1015-19

≥ 0.6 MPa Bond adhesion strength to

concrete:

(cohesive failure in the

failure

in

EN 1015-12 mortar)

Bond adhesion strength to ≥ 0.4 MPa

AAC Blocks: (cohesive EN 1015-12 substrate)

Fire index:

Class A1

EN 998-2

VOC: < 5 g/ltr

**ASTM D2369** 

# Application

- ▲ Spread to a uniform thickness of 3 5 mm.
- ▲ Place blocks firmly over the applied area.
- ▲ Do not apply large areas of adhesives that cannot be covered within the open wet time of the adhesive.

# Cleaning

All tools should be cleaned immediately after use with fresh clean water. Hardened materials should be cleaned mechanically.

#### **Packaging**

Cemfix BCA is available in 25 kg bags.

# Cemfix BCA

#### Yield

Approximately 5.3  $m^2$  per 25 kg bag for 60 x 30 x 25 cm blocks and 3.8  $m^2$  per 25 kg bag for 60 x 20 x 25 cm blocks @ 3 mm thickness.

#### Storage

Cemfix BCA has a shelf life of 12 months from date of manufacture if stored at temperatures between 2°C and 40°C in original unopened bags.

If these conditions are exceeded, DCP Technical Department should be contacted for advise.

#### **Cautions**

# Health and Safety

Cemfix BCA may cause irritation to skin or eyes.

In case of accidental contact with eyes, immediately flush with plenty of water for at least 10 minutes and seek medical advice if necessary.

For further information refer to the Material Safety Data Sheet.

#### Fire

Cemfix BCA is nonflammable.

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- ▲ Concrete admixtures.
- ▲ Surface treatments
- Grouts and anchors.
- ▲ Concrete repair.
- ▲ Flooring systems.
- ♣ Protective coatings.
- ▲ Sealants.
- ▲ Waterproofing.
- ▲ Adhesives.
- ▲ Tile adhesives and grouts.
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- ▲ Structural strengthening.

Note:

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